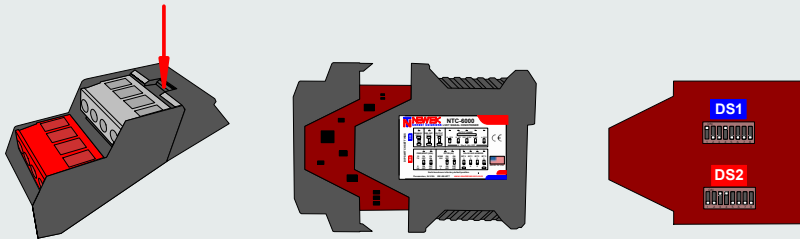


## Choose Electrical Options

- Remove exterior cover to access the DIP switches by depressing the tabs on top and bottom and removing the cover.



- Adjust DIP switches to the preferred output

DIP SWITCH SETTINGS

**DS1**

<b>1</b> PRIMARY DRIVE HIGH LOW	<b>2</b> ERR. DET. DISA. DISA NORM	<b>3</b> OUTPUT INVERT INV NORM	<b>4</b> 0 - 10V	<b>5</b> 0 - 5V	<b>6</b> 0.5 - 4.5V	<b>7</b> ± 5V	<b>8</b> ± 10V
OUTPUT RANGE (SWITCH ONLY ONE ON)							
----- 4 - 20mA - ALL OFF -----							

**DS2**

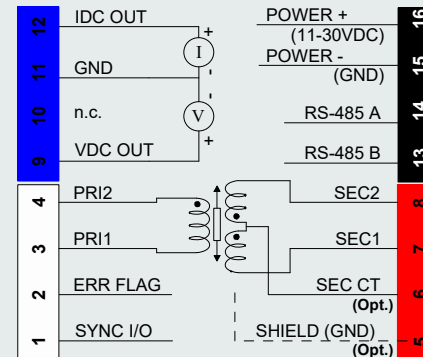
<b>1</b> FREQUENCY (KHz) 10 ON 7.5 OFF	<b>2</b> ON ON OFF	<b>3</b> NONE 100 OFF	<b>4</b> FILTER (Hz) ON ON OFF	<b>5</b> BIT 0 1	<b>6</b> BIT 1 1	<b>7</b> BIT 2 1	<b>8</b> BIT 3 1
RS-485 BUS ADDRESS							
<b>5</b> ON 2.5 OFF	<b>2</b> OFF OFF	<b>3</b> 10 OFF	<b>4</b> OFF OFF	<b>5</b> 0 (LSB)	<b>6</b> 0	<b>7</b> 0	<b>8</b> 0 (MSB)

Switches shown in factory default position.

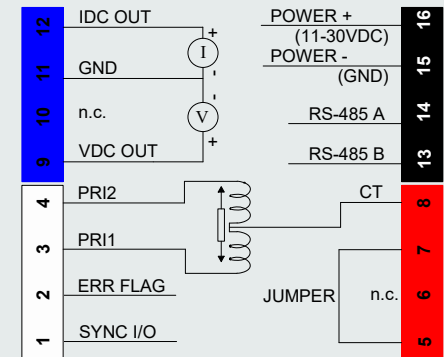
- After DIP switch selections are made, re-assemble the NTC-6000 cover

## Make Your Connections

### LVDT / RVDT Hookup:

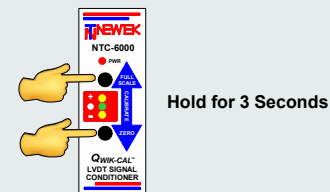


### LVRT Half Bridge Hookup:

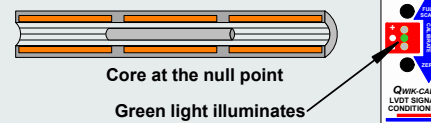


## Calibrate The NTC-6000 to the LVDT

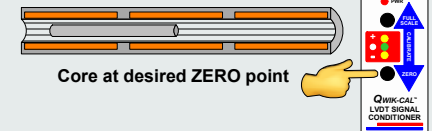
- Press and hold both buttons for 3 seconds. The red PWR LED will begin blinking.



- Move the LVDT core to NULL position by observing the + / N / - LEDs. When the Green N light illuminates, this is the center of the LVDT's measuring range.



- Attach the measured object to the core. For best accuracy, the center of the object's range of motion aligns with the NULL position.
- Move measured object to its minimum position and press the ZERO button setting the point of lowest output.



- Wait for + / N / - LEDs to stop blinking.
- Move measured object to its maximum position and press the FULL SCALE button. The PWR LED will remain lit. The unit is now calibrated.

